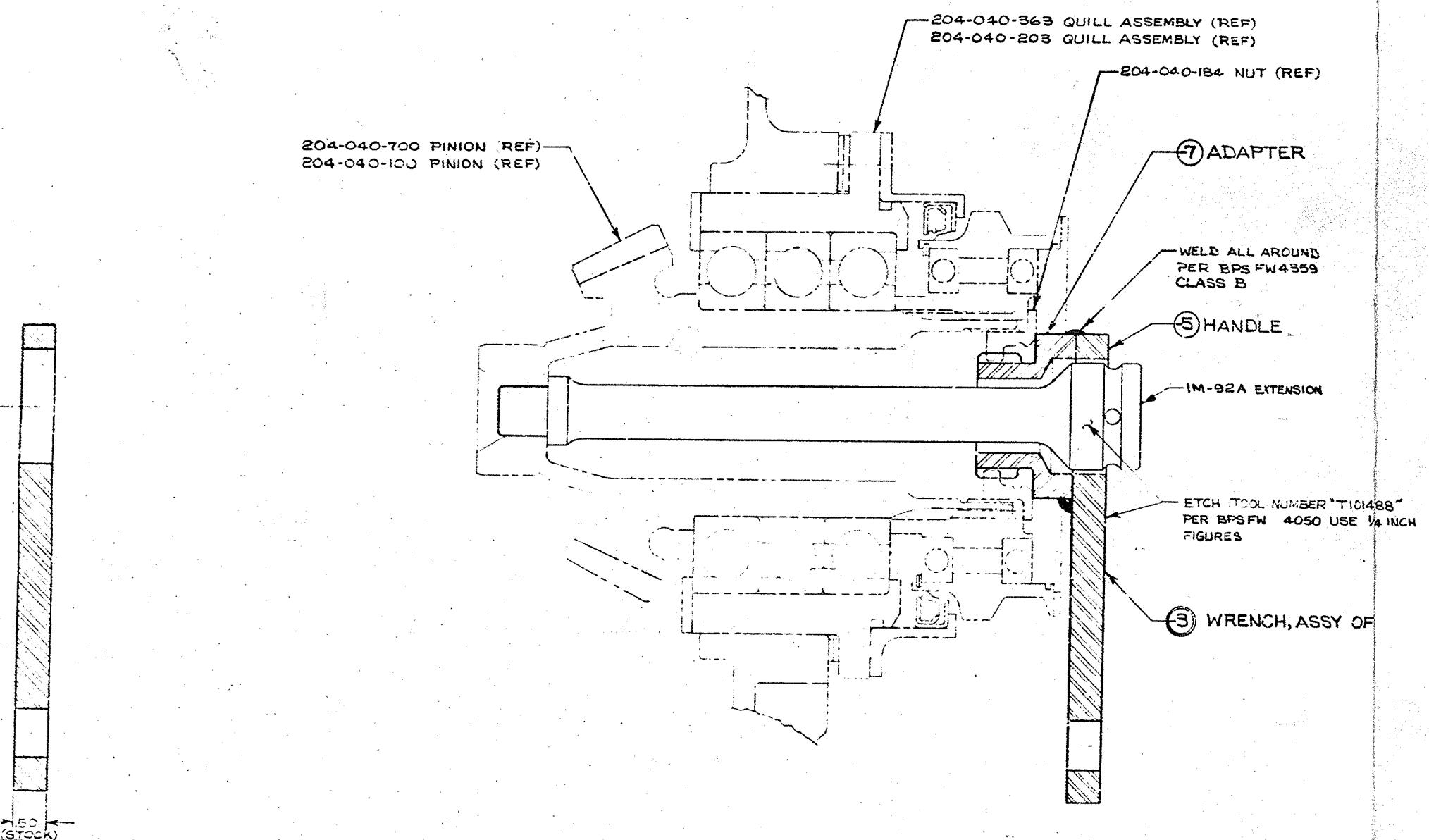
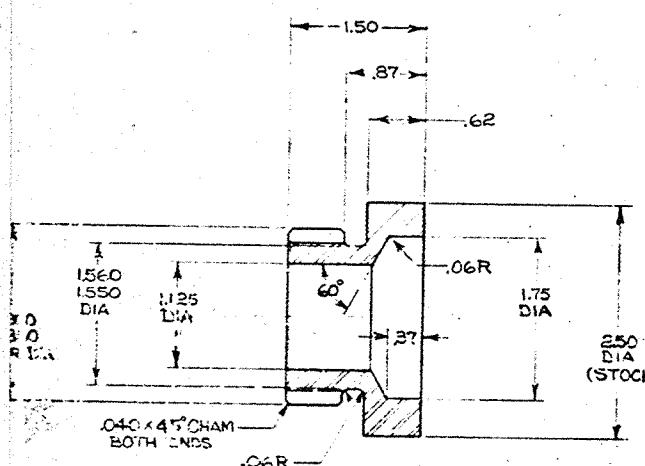


REVISIONS	SYN. ZONE	DESCRIPTION	DATE APPROVED	SYN. ZONE	REVISIONS	SYN. ZONE	DESCRIPTION	DATE APPROVED	SYN. ZONE	REVISIONS



SECTION THRU  
T101488 WRENCH SET



L OF -7 ADAPTER

(B) AS AN ALTERNATE 6-110-10 MAY BE USED A PRODUCT OF J.H. WILLIAMS & CO., BUFFALO, N.Y. CODE IDENT 6584

(A) CAD PLATE PER QQ-P-416 TYPE I CLASS 2.  
1. HEAT TREAT TO 160,000~180,000 PSI TENSILE STRENGTH.  
2. ALL MACHINED DIAMETERS TO BE CONCENTRIC WITHIN .010 T.I.R.  
3. BREAK SHARP EDGES .015" OR .015" x .45" CHAMFER UNLESS OTHERWISE NOTED.

NOTES:

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Data for Any Purpose is Prohibited without Written  
Authorization from Bell Helicopter Company.  
THE FORGING DOES NOT APPLY TO VENDOR PARTS.

DWG NO T101488

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LAST SECTION LETTER USED										
1	NO. 1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				
1	1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				
1	1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
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1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				

LIST OF MATERIAL OR PARTS LIST										
1	NO. 1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
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				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				

T101488 B

LIST OF MATERIAL OR PARTS LIST										
1	NO. 1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				
1	1M-92A	3/4" EXTENSION BAR	PURCHASE FROM	SNATCH-ON TOOLS CORP.						
				KENOSHA, WI. CODE IDENT NO 55119						
1	T101488-7	ADAPTER	2 1/2 DIA 1.9	4130 ALY STL MIL-S-6758 COMP	FE	C3				
1	T101488-5	HANDLE	.500 x .50 x 1.7	4130 ALY STL MIL-S-15729 COMP	FE	C3				
1	T101488-5	WRENCH ASSY OF	4		FE	C3				

T101488 B

101488 B

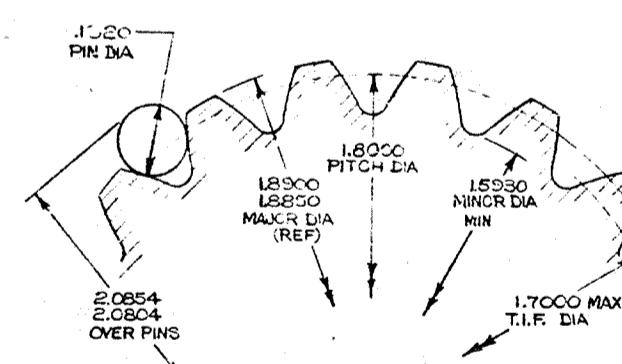
INC. ON THE BEVELS

C

B

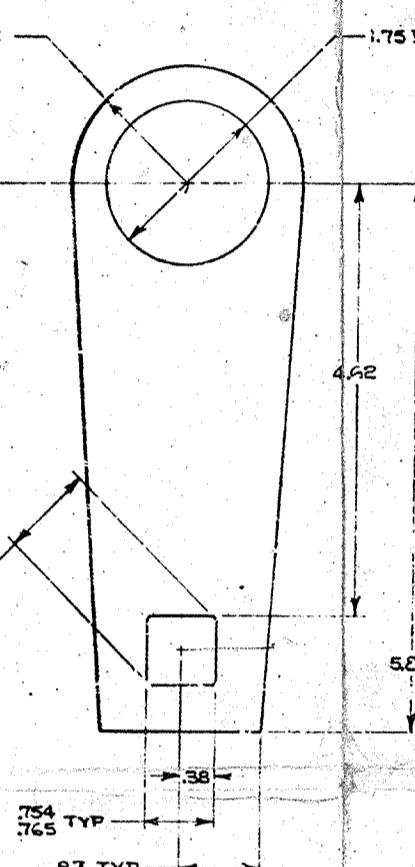
A

D

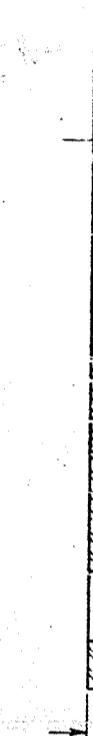


ENLARGED VIEW OF SPLINE

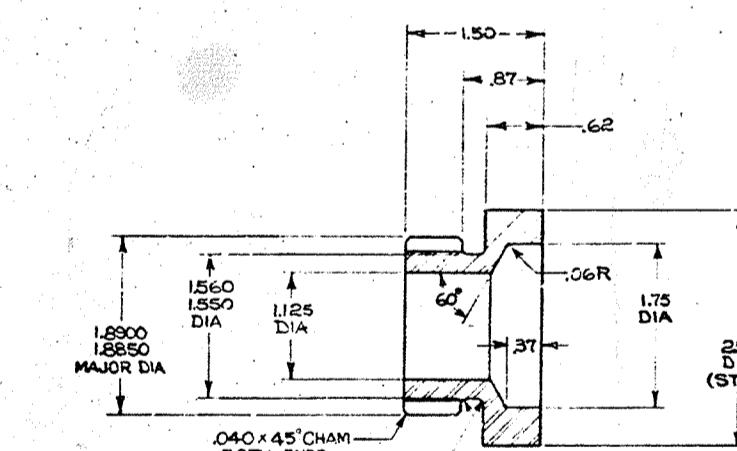
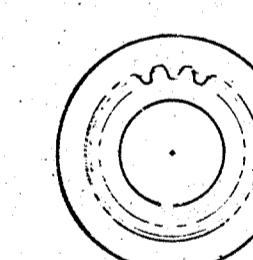
FLAT OR FILLET ROOT - OPTIONAL  
SIDE FIT  
SCALE 4 TIMES SIZE  
NUMBER OF TEETH 18  
DIAMETRAL PITCH 1920  
PRESSURE ANGLE 30°  
CIRCULAR PITCH .3142  
BASE CIRCLE DIA 1.5588



DETAIL OF -5 HANDLE



4130



DETAIL OF -7 ADAPTER



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DOC NO. T101488

B1 A AS AN ALTERNATE 6-11C  
J.H. WILLIAMS & CO., BUFF  
CAD PLATE PER GG-P-4  
HEAT TREAT TO 160000  
2. ALL MACHINED DIAMETERS  
1. BREAK SHARP EDGES .015 R  
OTHERWISE NOTED.

NOTES:

6 5 4 3 2 1